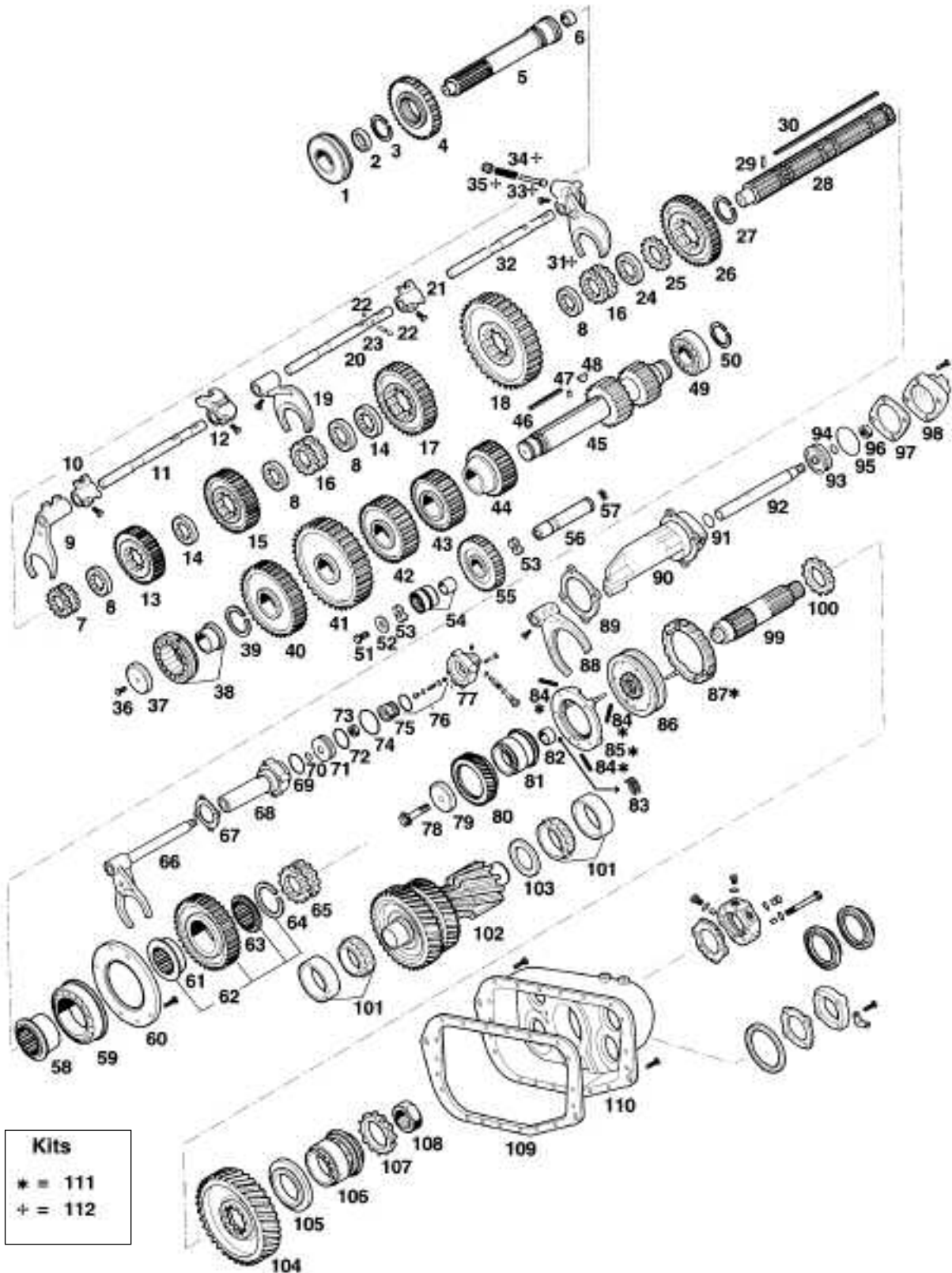


# FULLER® 18 SPEED

MODEL RTLO-14918, RTLO16918, RTLO-18918, RTLO-20918, RTLO-20918-T2



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# FULLER® 18 SPEED

FIG.	PART#	DESCRIPTION	RTLO-14918	RTLO-16918	RTLO-18918	RTLO-20918	RTLO-20918-T2
1	212SLV	BEARING			X	X	X
2	16463	SPACER	X	X	X	X	X
3	14750	SNAP RING	X	X	X	X	X
4	4300238	GEAR MAIN DRIVE 52T	X				
4	4304510	GEAR MAIN DRIVE		X	X	X	X
5	<b>INPUT SHAFTS (SEE PG. 331)</b>		X	X	X	X	X
6	16566	BUSHING	X	X	X	X	X
7	22026	SLIDING CLUTCH	X	X	X	X	X
8	4302398	WASHER	X	X	X	X	X
9	20450	SHIFT YOKE	X	X	X	X	X
10	20120	SHIFTING BLOCK	X	X	X	X	X
11	18928	YOKE BAR	X	X	X	X	X
12	19063	SHIFTING BLOCK	X	X	X	X	X
13	4302393	GEAR M/S 42T	X				
13	4304514	GEAR M/S	X	X	X	X	
14	4303603	WASHER	X	X	X	X	X
15	4302394	GEAR M/S 50T	X	X			
15	4302670	GEAR M/S		X			
15	4304516	GEAR M/S 50T				X	X
16	16118	SLIDING CLUTCH	X	X	X	X	X
17	4303420	GEAR M/S	X	X			
17	4303701	GEAR M/S		X	X	X	
18	4303409	GEAR M/S	X	X	X	X	X
19	18922	SHIFT YOKE	X	X	X	X	X
20	18927	YOKE BAR	X	X	X	X	X
21	14658	SHIFTING BLOCK	X	X	X	X	X
22	X-14-1200	BALL	X	X	X	X	X
23	1634	PIN	X	X	X	X	X
24	4300382	WASHER	X	X	X	X	X
25	4302047	SPACER	X	X	X	X	X
26	16756	REVERSE GEAR M/S 46T	X	X	X	X	X
27	14750	SNAP RING	X	X	X	X	X
28	S-2562	MAIN SHAFT 17T	X	X			
28	S-2560	MAIN SHAFT			X	X	X
29	62504	PIN 3X16	X	X	X	X	X
30	4300120	KEY	X	X	X	X	X
31	16131	REVERSE YOKE	X	X	X	X	X
32	18926	YOKE BAR	X	X	X	X	X
33	10019	PIN	X	X	X	X	X
34	6392	SPRING	X	X	X	X	X
35	8968	PLUG	X	X	X	X	X
36	X-7-1005	BOLT 5/8"	X	X	X	X	X

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# FULLER®

## 18 SPEED (Cont'd)

FIG.	PART#	DESCRIPTION	RTLO-14918	RTLO-16918	RTLO-18918	RTLO-20918	RTLO-20918-T2
37	19548	LOCKING DISK	X	X	X	X	X
38	BS500192S	BEARING	X	X	X	X	X
39	19198	SNAP RING	X	X	X	X	X
40	21018	GEAR C/S 66T	X				
40	4304060	GEAR C/S	X				
40	4302666	GEAR C/S		X			
40	4304512	GEAR C/S			X	X	
41	15953	GEAR C/S PTO 47T LH PTO (LEFT)	X	X	X	X	X
41	20840	GEAR C/S PTO 45T RH PTO (RIGHT)	X	X	X	X	X
42	4300191	GEAR C/S 73T	X				
42	4303666	GEAR C/S	X	X			
42	4304508	GEAR C/S			X	X	
43	21264	GEAR C/S 46T	X	X			
43	4300247	GEAR C/S		X			
43	4304518	GEAR C/S			X	X	
44	21025	GEAR C/S 1ST 39T	X	X			
44	4304520	GEAR C/S		X	X	X	
45	19549	COUNTERSHAFT 17T	X				
45	K-2953	COUNTERSHAFT KIT W/KEYS	X				
45	K-2947	COUNTERSHAFT KIT		X	X	X	X
46	19673	KEY	X	X	X	X	X
47	62511	PIN	X	X	X	X	X
48	X-6-E	KEY	X	X	X	X	X
49	MU1308TV	BEARING	X				
49	4302712	BEARING		X	X	X	X
50	14317	SNAP RING	X				
50	4302082	SNAP RING		X	X	X	X
51	X-7-1008	SCREW 5/8"	X	X	X	X	X
52	14283	WASHER	X	X	X	X	X
53	4302982	WASHER	X	X	X	X	X
54	FWA1830	BEARING	X	X	X	X	X
55	16757	REVERSE GEAR 27T	X	X	X	X	X
56	4302981	REVERSE GEAR PIN	X	X	X	X	X
57	4303336	RETAINING RING					
58	4303673	SPACER	X				
58	4304499	SPACER		X	X	X	X
59	6217-3BBN	BEARING	X				
59	5566510	BEARING		X	X	X	X
60	4300894	RETAINER RING	X				
60	4304497	RETAINER RING		X	X	X	X
61	4300911	SPACER	X				
61	4304500	SPACER		X	X	X	X
62	K-2808	GEAR AUX. DRIVE	X	X	X		

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# FULLER®

## 18 SPEED (Cont'd)

FIG.	PART#	DESCRIPTION	RTLO-14918	RTLO-16918	RTLO-18918	RTLO-20918	RTLO-20918-T2
62	4304084	GEAR AUX. DRIVE (ONLY GEAR)				X	X
63	4303185	WASHER	X	X	X	X	X
64	4301254	SNAP RING	X	X	X	X	X
65	4300907	SLIDING CLUTCH	X	X	X	X	X
66	A-6304	WELDED YOKE ASSY	X	X	X	X	X
67	4303583	GASKET	X	X	X	X	X
68	4303582	CYLINDER	X	X	X	X	X
69	21208	O-RING	X	X	X	X	X
70	13653	O-RING	X	X	X	X	X
71	4301964	PISTON	X	X	X	X	X
72	21209	O-RING	X	X	X	X	X
73	X-1-805	NUT	X	X	X	X	X
74	5568534	O-RING	X	X	X	X	X
75	4304033	SEAL PLATE	X	X	X	X	X
76	K-3329	REPAIR KIT	X	X	X	X	X
77	K-3331	REPAIR KIT	X	X	X	X	X
78	X-7-1007	BOLT	X	X	X	X	X
79	4301843	RETAINER	X	X	X	X	X
80	4303421	GEAR	X	X	X		
80	4304086	GEAR				X	X
81	4300902	BEARING	X	X	X	X	X
82	4301844	BEARING SLEEVE	X	X	X	X	X
83	4303424	SNAP RING	X	X	X	X	X
84	14897	SPRING	X	X	X	X	X
85	A-4938	SYNCHRONIZER RING	X	X	X	X	X
86	4303386	SLIDING CLUTCH	X	X	X	X	X
87	A-4937	SYNCHRONIZER RING	X	X	X	X	X
88	22823	SHIFT YOKE	X	X	X	X	X
89	14347	GASKET	X	X	X	X	X
90	A-6690	CYLINDER ASSY	X	X	X	X	X
91	14765	O-RING	X	X	X	X	X
92	4303596	YOKE BAR	X	X	X	X	X
93	14341	PISTON	X	X	X	X	X
94	14345	O-RING	X	X	X	X	X
95	14344	O-RING	X	X	X	X	X
96	X-1-1010	NUT 5/8"	X	X	X	X	X
97	22826	GASKET	X	X	X	X	X
98	4303926	COVER	X	X	X	X	X
99	4303705	MAIN SHAFT	X	X	X	X	X
100	4301842	WASHER	X	X	X	X	X
101	4301851	BEARING	X				
102	K-3221	AUX. COUNTERSHAFT ASSY W/WASHER		X	X		

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**FULLER®**  
**18 SPEED (Cont'd)**

FIG.	PART#	DESCRIPTION	RTLO-14918	RTLO-16918	RTLO-18918	RTLO-20918	RTLO-20918-T2
102	K-3220	AUX. COUNTERSHAFT ASSY W/WASHER				X	X
102	A-6888	AUX. COUNTERSHAFT ASSY	X	X	X	X	X
103	4303124	WASHER	X	X	X	X	X
104	4301795	GEAR M/S 52T	X	X	X	X	X
105	4300912	SPACER	X	X	X	X	X
106	5556503	BEARING	X	X	X	X	X
107	20191	SPACER	X	X	X	X	X
108	4302321	NUT	X	X	X	X	X
109	14335	GASKET	X	X	X	X	X
110	4303586	COVER	X	X	X	X	X
111	K-1946	SYNCHRONIZER KIT	X	X	X	X	X
112	S-1219	YOKE ASSY	X	X	X	X	X
113	K-1947	SYNCHRO KIT W/SLIDING CLUTCH (OLD)	X	X	X	X	X
113	K-1948	SYNCHRO KIT W/SLIDING CLUTCH (NEW)	X	X	X	X	X

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