

INTERNATIONAL®

RA30 - REAR AXLE

ITEM NO.	PART NO.	DESCRIPTION	QTY
		AXLE, REAR INTL/DANA® D135S 15500 LB. SGL-RED	
1	54528HA	ADJUSTER, DIFF. BRG	2
2	69016R93	CARRIER, DIFF. W/CAPS BOLT, CARRIER TO HSG HEX-HD	1
	590796C1	7/16NF X 1-1/4 IN.	6
	590797C1	7/16NF X 1-3/4 IN.	2
	24852R1	7/16NF X 2-1/4 IN.	2
3	MUB5205UM	& BEARING, PILOT PINION REAR	1
4		// GEAR SET, RING AND PINION	
	1653808C91	4.78-1 RATIO	
	69021R93	5.29-1 RATIO	1
	578793C91	5.38-1 RATIO	1
	69022R93	6.17-1 RATIO	1
	69014R93	6.67-1 RATIO	1
	69015R93	7.17-1 RATIO	1
	69017R1	RIVET, RING GEAR TO DIFF. CASE	14
5	HM903249A	& BEARING, CONE PINION FRT FOR SERVICE REORDER HM903249A	2
6	HM903210	& BEARING, CUP PINION FRT	2
7		SPACER, PINION FRT BRG	
	49413HA	.519 IN. THK	AR
	49415HA	.525 IN. THK	AR
	49417HA	.531 IN. THK	AR
	49419HA	.537 IN. THK	AR
	49421HA	.543 IN. THK	AR
8		NOT USED	
9	25293R1	BOLT, HEX-HD 1/2-13UNC X 5-1/2 IN.	8
10		SHIM, PINION BRG CAGE	
	683264R1	.003 IN. THK LOWER HALF	AR
	683264R1	.005 IN. THK	AR
	52748HA	.010 IN. THK	AR
	52749HA	.032 IN. THK	AR
11	454711C91	CAGE, PINION BRG W/CUPS	1
	83968R1	BOLT, CAGE TO CARRIER	6
12	586045C1	PLUG, FILLER	1
13	586049C1	PLUG, MAGNETIC DRAIN	1
14	54557H	WASHER, PINION SHAFT	1
15	711553	& SEAL, OIL PINION	1
16	117804H	NUT, COMPANION FLG	1
	54557H	WASHER, COMPANION FLG NUT	1
	1/8X 1-3 /4P	PIN, COTTER 1/8 X	1
17	3/16 X1 /P	PIN, COTTER 3/16 X 1 IN.	2
18	ETN0090186	LOCK, DIFF. BRG ADJ	2
19	69018R1	BOLT, DIFF. CARRIER BRG CAP	4
	25879R1	WASHER, BOLT DIFF. BRG CAP	AR
20	69177R1	& GASKET, DIFF. TO HSG	1
21	3925	& BEARING, CUP DIFF. CASE	2
22	3984	& BEARING, CONE DIFF. CASE	2
23		▶ CASE, DIFF. FLG HALF	
24	86233H	# WASHER, SIDE GEAR THRUST	2
25	571353C1	# GEAR, SIDE - 36 SPL.	2
26	436830C1	# SPIDER, DIFF.	1
27	88015H	# WASHER, PINION GEAR THRUST	4

ITEM NO.	PART NO.	DESCRIPTION	QTY
28	436831C1	# GEAR, PINION DIFF.	4
29	9412230	▶ NUT, HEX LK 1/2NF	8
30	493202C91	▶ CASE, DIFF. PL HALF	1
31	25293R	▶ BOLT, DIFF. CASE	8
32		SCOOP, OIL DIFF. CASE SHAFT	
	83420R91	PRE-AUTOMATED AXLE SHAFT	1
	83394R91	AUTOMATED AXLE SHAFT 1/4 X 3/4 L	1
		1/4 R	1
33	69017R1	● RIVET, RING GR	14
34		HOUSING, AXLE	
	583207C92	PRE-AUTOMATED AXLE SHAFT	1
	589025C93	AUTOMATED AXLE SHAFT	1
35		SHAFT, AXLE	
	455460C1	1-3/4 IN. X 16 SPLINES PRE-AUTOMATED AXLE SHAFT	2
	571347C2	1-7/8 IN. X 36 SPLINES AUTOMATED AXLE SHAFT	2
	500016C1	GASKET, AXLE SHAFT FLG	2
36		STUD, WHEEL FLG	16
37		DIFFERENTIAL, NO-SPIN™ UNIT NOTE: ITEM 37 REPLACES ITEMS 24 THRU 28 WHEN NO-SPIN™ DIFF. IS USED.	
		DIFFERENTIAL, STD 1-3/4 IN. X 16 SPLINES PRE-AUTOMATED AXLE SHAFT STANDARD	
	577532C91	5.38-1 RATIO	
	436837C92	6.17-1 RATIO	
	436838C92	6.67-1 RATIO	
	436839C92	7.17 IN. X 36 SPLINES AUTOMATED AXLE SHAFT STANDARD	
	579422C91	5.38-1 RATIO	
	572199C91	6.17-1 RATIO	
	572200C91	6.67-1 RATIO	
	572201C91	7.17-1 RATIO	
		// SEE DIFF. CASE LISTING WHEN CHANGING RATIOS.	
	591934C91	▶ 4.78 RATIO ONLY	
	493202C91	▶ CASE, DIFF. W/BOLTS # GEAR SET, DIFF. SIDE AND PINION	
	493192C91	PRE-AUTOMATED AXLE SHAFT 1-3/4 IN. X 16 SPLINES	
	585703C91	AUTOMATED AXLE SHAFT 1-7/8 IN. X 36 SPLINES	
	RA202R	& BRG AND SEAL KIT	
	KIT 947	● BOLT KIT	

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