



MODELS: RS341, RS402, RS451, RS381, RS401, RS340, RS380, RS400, 34RS, 38RS

ITEM NO.	PART NAME	QTY PER AXLE	RS341, RS401, RS402, RS451 BUILT AFTER 4/6/89	RS341, RS381, RS401, RS402, RS451 BUILT BEFORE 4/6/89	RS340, RS380, RS400	34RS 38RS
	Bearing, Seal & Gasket Kit	1	RA222RR	RA1AR	RA1R	RA1AR
1	Diff. Carrier & Bearing Caps Carrier Casting No. (NSS) Includes Items 1-4	1	211219 128109	67804 106402	67804 106402	67804 106402
2	Bearing Capscrew	4	127179	127179	127179	127179
3	Flat Washer	4	26772	26772	26772	26772
4	Lockwire	4	-----	-----	90538	90538
5	Bearing Cap Adjuster Lock (RH)	1	13377	13377	13377	13377
6	Cotter Pin (RH)	1	90873	90873	90873	90873
7	Bearing Cap Adjuster Lock (LH)	1	14275	14275	14275	14275
8	Cotter Pin (LH)	1	90876	90876	90876	90876
9	Diff. Bearing Adjuster (RH)	1	110243	110243	27842	27842
	Diff. Bearing Adjuster (LH)	1	31562	31562	31562	31562
10	Diff. Bearing Cup (RH)	1	493	493	493	493
	Diff. Bearing Cup (LH)	1	563	563	56650	563
11	Diff. Bearing Cone (RH)	1	497	497	497	497
	Diff. Bearing Cone (LH)	1	567	567	56425	567
12	RING GEAR & DRIVE PINION SET Includes Item 20	1	MATCHED PARTS: (SEE SEPARATE LISTING ON PAGE 22)			
13	Diff. Case Capscrew	12	96271	96271	96271	96271
	WHEEL DIFF. SIDE GEAR & PINION KIT Includes Items 14-18 Models: 34, 340, 341 38, 380, 381, 402 400, 401, 451	1 1 1	114469 114470 98853	114469 114470 98853	98850 85358 98853	98850 85358 -----
	WHEEL DIFF. KIT LESS SIDE GEARS Includes Items 14-16, 18	1	118748	118748	118748	118748
14	Spider	1	38289	38289	38289	38289
	WHEEL DIFF. CASE KIT Ratios 3.08 & 3.25 Ratios 3.36-5.29 Ratios 5.57-7.17 Includes Items 12-13 & 110243 Adjuster 12" O.D. - 1/2" Bolt Flanged Half 91114 11-1/2" O.D. - 1/2" Bolt Flanged Half 91116 5/8" Bolt Flanged Half 88677	1 1 1 1 1 1 1 1	212202 106397 124374 ----- ----- ----- -----	----- 106397 124374 ----- ----- ----- -----	----- 106397 124374 ----- ----- ----- -----	----- ----- ----- ----- 96794 96795 124374
15	Side Pinion 104139 replaces 37071	4	104139	104139	104139	104139
16	Side Pinion Thrust Washer	4	27810	27810	27810	27810
17	Side Gear Models: 34, 340, 341 38, 380, 381, 402 400, 401, 451	2	110525 110527 85486	110525 110527 85486	37072 37069 85486	37072 37069 -----
18	Side Gear Thrust Washer (RH)	2	27827	27827	27827	27827
19	Diff. Case (Plain Half) (NSS) Diff. Case (Flanged Half) (NSS) Ratios 3.08 & 3.25 Ratios 3.36-5.29 Ratios 5.57-7.17	1 1	210017 127823 103865 88677	210017 ----- 103865 88677	210017 ----- 103865 88677	210017 ----- ----- -----
20	RING GEAR NUT & BOLT KIT (5/8") Bolt Nut	1 16 16	70745 67586 60600	70745 67586 60600	70745 67586 60600	70745 67586 60600

NSS = Not Sold Separately

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MODELS: RS341, RS402, RS451, RS381, RS401, RS340, RS380, RS400, 34RS, 38RS (Cont'd)

ITEM NO.	PART NAME	QTY PER AXLE	RS341, RS402, RS451 BUILT AFTER 4/6/89	RS341, RS381, RS401, RS402, RS451 BUILT BEFORE 4/6/89	RS340, RS380, RS400	34RS 38RS
20	RING GEAR NUT & BOLT KIT (1/2")	1	-----	-----	-----	69957
	Bolt	16	-----	-----	-----	69117
	Nut	16	-----	-----	-----	67592
21	Pinion Pilot Bearing	1	MUSB7307UM	MUS1307UM	MUS1307UM	MUS1307UM
22	Pinion Bearing Cone (Inner)	1	72218C	55200C	55200C	55200C
	Pinion Bearing Cone (Outer)	1	55200C	55200C	55200C	55200C
23	Pinion Bearing Spacer	AR		CALL YOUR SALES REP		
24	Pinion Bearing Cage & Cup Assy					
	Includes Item 25					
	Ratios 3.55 & 3.70	1	127039	75108	75108	-----
	Cage (NSS)		127038	75107	75107	-----
	Ratios 3.08, 3.25, 3.36, 3.90-7.17	1	107496	75110	75110	-----
	Cage (NSS)		107495	75109	75109	-----
	34/38RSB, C	1	-----	-----	-----	75108
	34/38RRD, E		-----	-----	-----	75110
25	Pinion Bearing Cup (Inner)	1	72487	55437	55437	55437
	Pinion Bearing Cup (Outer)	1	55437	55437	55437	55437
	OIL SEAL & SHIM KIT	1	213763	213764	213764	213764
	Includes Items 26, 28 & RTV					
26	Pinion Bearing Cage Shim	AR				
	.003"		107567	43588	43588	43588
	.005"		107568	107568	107568	107568
	.010"		107569	43589	43589	43589
	.020"		107570	107570	107570	107570
	.030"		-----	43590	43590	43590
27	Bearing Cage Capscrew	6	113325	113325	113325	113325
28	Pinion Seal	1	475012N	475012N	475012N	475012N
29	Pinion Yoke			CALL YOUR SALES REP		
30	Pinion Nut	1	95206	95206	95206	-----
	Ratio 3.70-4.33 (1-31/32" Spline)	1	-----	-----	-----	95206
	4.33-7.17 (1-3/4" Spline)	1	-----	-----	-----	95205
31	Flat Washer	1	56864	56864	56864	4327
	Gasket Compound	AR	107276	107276	107276	107276

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REAR AXLES AFTER 4/6/89 RS401, 402, 451 LONG PINION SHAFT		
RATIO	PART#	TEETH COUNT
3.36	217996	(37-11)
3.55	217997	(39-11)
3.70	217998	(37-10)
3.90	217999	(39-10)
4.11	218000	(37-9)
4.33	218001	(39-9)
4.56	218002	(41-9)
4.88	218003	(39-8)
5.29	218004	(37-7)
5.57	218005	(39-7)
6.14	218006	(43-7)
6.50	218007	(39-6)
7.17	218008	(43-6)

INCLUDES PINION YOKE
SPACER 129169

REAR AXLES BEFORE 4/6/89 RS341, 381, 401		
RATIO	PART#	TEETH COUNT
3.36	120763	(37-11)
3.55	111501	(39-11)
3.70	111502	(37-10)
3.90	111503	(39-10)
4.11	111504	(37-9)
4.33	111505	(39-9)
4.56	111506	(41-9)
4.88	111507	(39-8)
5.29	111508	(37-7)
5.57	111509	(39-7)
6.14	111510	(43-7)
6.50	111511	(39-6)
7.17	111512	(43-6)

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