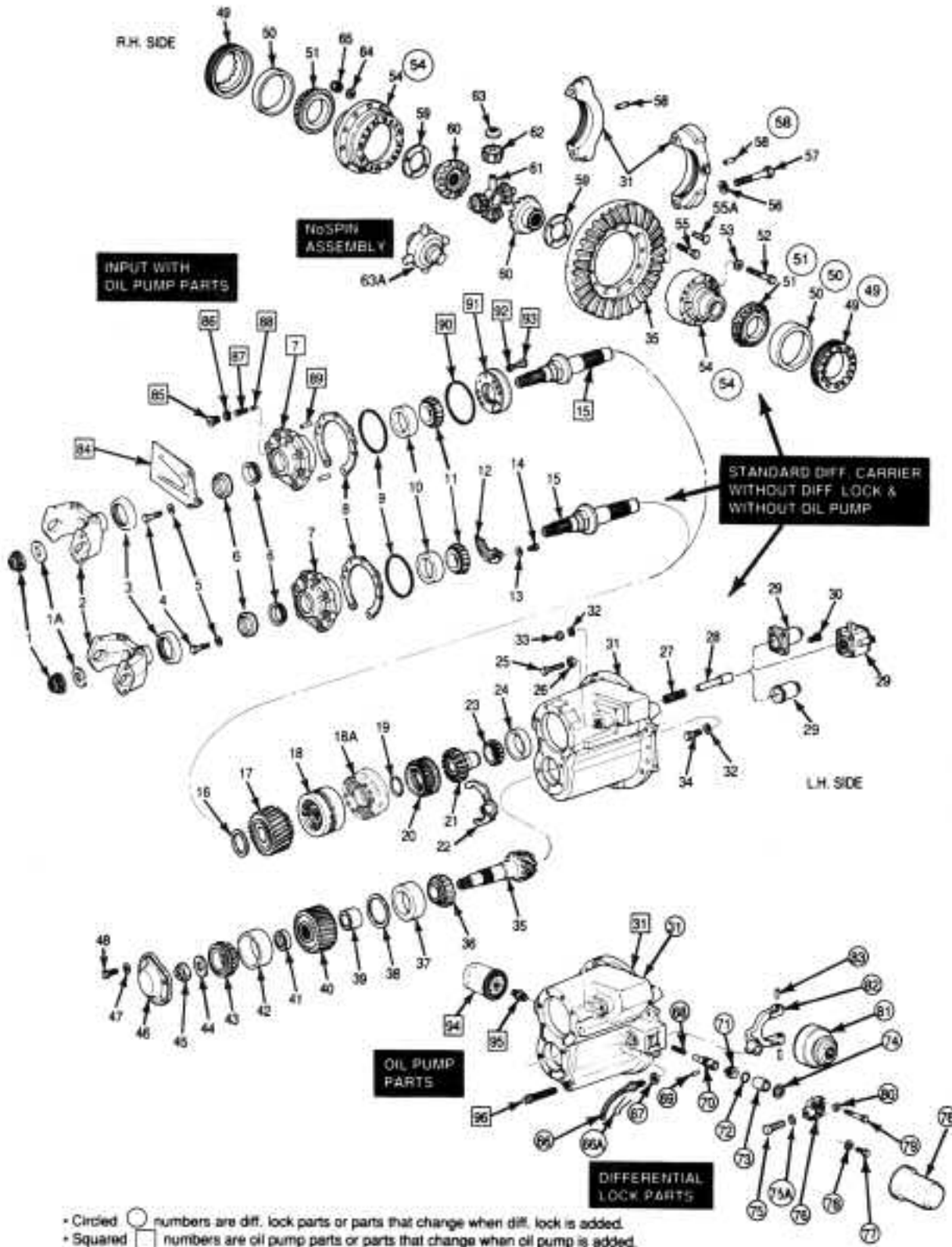


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FORWARD CARRIERS OF TANDEM AXLES MODELS: 140, 141 & 145 SERIES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
	Bearing, Seal & Gasket Kit				CALL YOUR SALES REP
1	Nut-Input Yoke and Shaft	SEE KIT 2637 SEE KIT 2638	All prior to 11/93 All after 11/93	1 1	40X1237 40X1233
1A	Washer - Input Shaft Nut	SEE KIT 2637 SEE KIT 2638	All prior to 11/93 All after 11/93	1 1	1229T1736 1229W4521
2, 3	Yoke and Deflector Assy - Input			1	CALL YOUR SALES REP
4	Capscrew - Input Bearing Cage			7	MS212045-1
5	Washer - Input Bearing Cage		All	7	1229C1511
6	Oil Seal - Input Bearing Cage	3" I.D. 3.25" I.D.	All prior to 11/93 All after 11/93	1 1	30007CR 100494
7	Bearing Cage and Cup Assy - Input (Includes Item 10)		All w/o pump prior to 11/93 All with pump prior to 11/93 All w/o pump after 11/93 All with pump after 11/93	1 1 1 1	A3226B1224 A3226Z1222 A3226V1296 A3226D1226
8	Shims - Input Bearing Cage	.075 mm/.003 inch .125 mm/.005 inch .250 mm/.010 inch	All	Use as req.	2203K9241 2203L9242 2203M9243
9	O-Ring - Input Bearing Cage		Less pump With pump	1 2	5X1034 5X1034
10	Cup - Outer Input Shaft Bearing		All	1	3920
11	Cone - Outer Input Shaft Bearing		All prior to 11/93 All after 11/93	1 1	JM511946 JM511945
12	Baffle - Oil		All w/o pump	1	3221P100
13	Washer - Oil Baffle			3	1229E1669
14	Capscrew - Oil Baffle			3	MS208016-1
15	Input Shaft and Nut Assy (Includes Item 1)	Less pump 2" - 39 Spline Less pump 2.38" - 46 Spline	All manufactured prior to 11/93 All manufactured after 11/93	1 1	A1-3297Q1161 A3297U1347
	Input Shaft, Nut and Ball Assy (Includes Item 1)	Pump driven off flats on the input shaft 2" - 39 Spline Pump driven off splines on the input shaft 2" - 39 Spline 2.38" - 46 Spline With pump	All manufactured prior to 8/91 All manufactured from 8/91 to 11/93 All manufactured after 11/93	1 1 1	KIT 2623 A3297Q1161 A3297T1346
16	Thrust Washer - Helical Drive Gear		All	1	1229A4785
17	Helical Gear and Forward Side Gear		All	1	3892R4932
18	Diff. Case and Pinion Nest Assy Inter-axle	Welded	All except 1624 prior to 10/98	1	A3235W2025
18A	Diff. Case and Pinion Nest Assy Inter-axle	Bolted	1624 Carrier 1978, 1979, 1980, 1981 1982, 1984, 1986, 1987, 1988 Carriers after 10/98	1 1	KIT 2743 A3235N2380
19	Snap-Ring - Inter-axle Diff.		All	1	2297E5335
20	Clutch Collar - Inter-axle Diff.			1	3107M1183
21	Side Gear - Inter-axle Diff.		All	1	2234R1188
22	Shift Fork - Inter-axle Diff.		All	1	A3296A1093
23	Cone - Inner Input Shaft		All	1	JLM710949C
24	Cup - Inner Input Shaft		All	1	JLM710910
25	Adjusting Screw - Shift Shaft		All	1	41X1208

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ROCKWELL® WORLD AXLE

FORWARD CARRIERS OF TANDEM AXLES MODELS: 140, 141 & 145 SERIES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
26	Jam Nut - Adjusting Screw		All	1	MN3121
27	Spring - Shift Shaft Return		All except "reverse air"	1	2258U411
28	Shift Shaft - Inter-axle Diff.	Bolt on Style, Navistar® on "reverse-air"	Use KIT 2686 which includes Items 28 & 29D	1	2244K1025
				1	2244D1070
29	Shift Assy - Inter-axle Diff. Air	Bolt on Style, serviced as assembly only		1	A3261L350
		Screw-in Style, serviced as assembly only	Can purchase 5X1198 O-ring separately	1	A2-3261Q1057
		Bolt on Style, Navistar® only "reverse air"	Includes Items 28 and 29A-29N	1	A3261F1046
29A	Snap Ring	Bolt on Style,	Available in KIT 2709	1	1229P4280
29B	Spring - Shift	Navistar® only		1	2258E1175
29C	Gasket - Shift Assembly	"reverse air"		1	2208R1058
29D	Cover - Shift Assembly		Available in KIT 2686	1	3266Q1161
29E	Washer - Shift Assembly Capscrew	Items 29A-29N available as KIT 2445		6	MWA506
29F	Capscrew - Shift Assembly Short			2	41X1080
29G	Capscrew - Shift Assembly to Carrier			4	MS206060-1
29H	O'Ring		Available in KIT 2709	1	5X1196
29J	O'Ring			1	5X1197
29K	O'Ring			1	5X1195
29L	Housing - Shift			1	3261F1046
29M	Piston - Shift Assembly			1	2230D1096
29N	Snap Ring			1	1229W1245
30	Capscrew - Air Shift Assy		1624, 1645, 1662, 1677	1	41X1209
31	Differential Carrier and Cap Assy. (Includes Items 56 and 57) (KITS include Carrier and Cap Assy, and screw-in IAD Shifter. Main Diff. Lock components included where applicable.)	Without Pump, with Diff. Lock and Bolt on IAD Shifter	All 1677 except Navistar® Navistar® "reverse shift"	1	KIT 2704
		With Pump, diff. Lock and Bolt on IAD Shifter	All 1624 except Navistar® "reverse shift"	1	KIT 2705
		Without Pump or Diff. Lock, with Bolt on IAD Shifter	All 1645 except Navistar® "reverse shift"	1	KIT 2706
		With Pump, w/o Diff. Lock with Bolt on IAD Shifter	All 1662 except Navistar® "reverse shift"	1	KIT 2707
		With Pump, w/o Diff. Lock, with Bolt on IAD Shifter and Thrust Screw	3200X1662 "reverse shift" only	1	A2-3200X1662
		Without Pump, w/o Diff. Lock, for use with Bolt on IAD Shifter and Thrust Screw	3200G1645 "reverse shift" only	1	A2-3200G1645
		With Pump, with bolt on Diff. Lock and IAD shifter, with Thrust Screw	3200L1624 3200D1902 "reverse shift" only	1	A2-3200D1902
		With Pump, with Bolt on Diff. Lock and IAD Shifter, with thrust screw	3200M1677 3200E1903 "reverse shift" only	1	A2-3200E1903
		Without Pump or Diff. Lock, with Screw-in IAD Shifter	3200T1814 3200B1978	1	A2-3200B1978

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FORWARD CARRIERS OF TANDEM AXLES MODELS: 140, 141 & 145 SERIES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
31 (cont'd)	Differential Carrier and Cap Assy. (Includes Items 56 and 57) (KITS include carrier and cap assy and screw-in IAD shifter. Main diff. lock components included where applicable.)	Without pump or Diff. Lock with Screw-in IAD Shifter and Thrust Screw	3200B1874 3200D1980	1	A2-3200D1980
		Without Pump, with screw-in Diff. Lock and IAD Shifter.	3200U1815 3200R1890 3200E1981	1	A2-3200E1981
		Without Pump, with screw-in Diff. Lock and IAD Shifter, with Thrust Screw	3200C1875 3200G1905 3200F1982	1	A2-3200F1982
		With Pump, w/o Diff. Lock, with screw-in IAD Shifter	3200V1816 3200H1984	1	A2-3200H1984
		With Pump, w/o Diff. Lock, with screw-in and IAD Shifter, with Thrust Screw	3200D1876 3200J1986	1	A2-3200J1986
		With Pump, with screw-in Diff. Lock and IAD Shifter	3200W1817 3200P1888 3200K1987	1	A2-3200K1987
		With Pump, with screw-in Diff. Lock and IAD Shifter, with Thrust Screw	3200E1877 3200H1906 3200L1988	1	A2-3200L1988
		Without Pump, w/o Diff. Lock, for use with Internal ABS sensor, screw-in IAD Shifter	3200F1852	1	A2-3200F1852
		With Pump, w/o Diff. Lock, with screw-in IAD Shifter, for use with internal ABS sensor	3200G1853	1	A2-3200G1853
		Without Pump and main Diff. Lock, Aluminum Carrier	3200N1860 3200C1979	1	A2-3200C1979
		Without Pump and main Diff. Lock, Aluminum Carrier for ABS	3200S1917	1	A2-3200S1917
		With Pump, main Diff. Lock and Thrust Screw. Bolt on reverse IAD Shifter	3200M1911	1	A2-3200M1911
		With Pump and Thrust Screw, without main Diff. Lock. Bolt on reverse IAD Shifter	3200P1914	1	A2-3200P1914
		31A	Thrust Screw (not shown)		
31B	Jam Nut (not shown)			1	40X1016
32	Washer - Carrier to housing				See Housing Assy

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FORWARD CARRIERS OF TANDEM AXLES MODELS: 140, 141 & 145 SERIES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
33	Nut - Carrier to housing stud	Reference Only	All		CALL YOUR SALES REP
34	Capscrew - Carrier to housing				
35	Drive Gear Pinion and Nut Assy (Includes items 44 and 45.)	Some Models may not be available in all ratios.		Use 1 as req.	B41718-1 (3) A41676-1 (4) A41104-1 A41508-1 A41510-1 B41276-1 B41512-1 B41514-1 B41678-1 (5) B41680-1 (6) Use B41278-1 B41278-1 B41562-1 B41280-1 B41282-1 B41284-1 B41466-1 A41468-1 A41470-1 A41472-1 A41474-1
36	Cone - Drive Pinion Inner Bearing		All	1	H715334
37	Cup - Drive Pinion Inner Bearing		All	1	H715311
38	Shims - Pinion Inner Bearing Cup	Available in KIT 2429	All	Use as req.	2203F2788 2203G2789 2203H2790
39	Spacer - Pinion Bearing Inner		All	1	1244V1764
40	Gear - Helical Driven		All	1	3892N4902
41	Spacers - Pinion Bearing (Variable)	Available as KIT 2396	All	Use 2 as req.	2203D9806 2203E9807 2203F9808 2203G9809 2203H9810 2203J9812 2203K9813 2203L9814 2203M9815 2203N9816 2203P9818 2203Q9819 2203R9820 2203S9821 2203T9822 2203U9823
42	Cup - Drive Pinion Outer Bearing		All	1	72487
43	Cone - Drive Pinion Outer Bearing		All	1	72212C
44	Washer - Drive Pinion Nut	Use with 40X1145 Use with 40X1233	145 Series Only 140 and 145 Series	1	1229G4063 1229W4521
45	Nut - Drive Pinion	M50x2-6H thd. M45x1.5-6H thd.	145 Series Only 140 and 145 Series	1	40X1145 40X1233
46	Cover - Drive Pinion		All	1	3266C1095
47	Washer - Drive Pinion Cover		All	5	1229K1597

(3) Not available in aluminum carrier

(4) Replaces A39908-3 (2.80 Ratio)

(5) Replaces B41516-1 (3.91 Ratio)

(6) Replaces B41518-1 (4.10 Ratio)

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FORWARD CARRIERS OF TANDEM AXLES MODELS: 140, 141 & 145 SERIES (Cont'd)

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
54 (cont'd)		Ratios 3.42, 3.58, 3.73, 3.90, 4.11 RT44145 tandem only	With Diff. Lock Without Diff. Lock No-Spin™ Diff.		A6-3235D2188 A5-3235D2188 (1) A4-3235D2188 (1)
	Case and Nest Assy. - Main Diff. (No-Spin™ Models include Items 52, 53, 59, 60, 62 and 62)	Ratios 4.30, 4.56, 4.63, 4.88, 5.29, 5.86, 6.14, 6.43, 6.83, 7.17 RT44145 tandem only	With Diff. Lock Without Diff. Lock No-Spin™ Diff.		A3-3235T2152 (1) A1-3235T2152 (1) A4-3235T2152 (1)
55	Bolt - Gear to Case	Used in KIT 2317		12	41X1216
55A	Rivet - Gear to Diff. Case	For service, rivets can be replaced with K2317		12	RV71016
56	Washer - Diff. Bearing Cap		All	4	42X1021
57	Capscrew - Diff. Bearing Cap		All except aluminum Aluminum Only	4 4	MS220120-1 41X1365
57	Capscrew - Diff. Bearing Cap		All except aluminum Aluminum Only	4 4	MS220120-1 41X1365
58	Pin - Adjusting <u> L.H. and R.H. </u> Ring Lock <u> R.H. </u> <u> L.H. </u>		All without Diff. Lock All with Diff. Lock	2 1 1	1199R2176 1199R2176 1246P1134
59	Thrust Washer - Side Gear	Items 59-63 are not used in No-Spin™ models.	All prior to 11/93 All after 11/93	2 2	1229X4522 1229V4624
60	Side Gear - Differential	See Item 63A Used in KIT 2310 Used in KIT 2696 Used in KIT 2389	All 40,000 lb. tandems prior to 11/93 All 40,000 lb. tandems after 11/93 RT44145 tandems prior to 12/92 RT44145 tandems from 1/93 to 11/93 RT44145 tandems after 11/93 All 34,000 lb. tandems prior to 11/93 All 34,000 lb. tandems after 11/93	2	KIT 2759 (1) 2234U1269 (1) KIT 2696 (1) KIT 2760 (1) 2234X1272 (1) KIT 2758 (2) 2234V1270 (2)
61	Spider - Differential (Cross)	Used in KIT 2696	All except 44,000 lb. tandems 44,000 lb. tandems only	1 1	3278S305 3278Y1117F
62	Gear - Diff. Pinion		All axles except RT44145 tandems produced after 1/93 RT44145 tandems produced after 1/93	4 4	2233J1024 2233X1116
63	Thrust Washer - Diff. Pinion			4	1229R1032
63A	No-Spin™ Diff. Nest	Serviced as assembly only. Replaces Items 59-63	All 40,000 & 44,000 lb. capacity tandems All 34,000 lb. capacity tandems	1 1	A3230T1034 (1) A3230U1035 (2)
64	Washer - Gear to Diff. Case	Used in KIT 2317	All	12	1229U1503
65	Nut - Gear to Diff. Case			12	40X1182

(1) 2.10" - 41 Spline

(2) 2" - 39 Spline

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FORWARD CARRIERS OF TANDEM AXLES

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
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NOTE: The following parts are used only on forward carriers with main differential lock.

66	Sensor/switch - main diff. lock			1	KIT 4455
66A	Clip - sensor/switch			1	2257M1235
67	Lock Nut - sensor/switch		All prior to 11/93	1	1227P1056
68	Spring - main diff. lock		All prior to 11/93 All after 11/93	1	2258L714 258N1262
69	Roll pin - spring retaining			1	43X1006
70	Shift shaft - main diff. lock	Not threaded for fork Threaded for fork	All after 11/93 All prior to 11/3	1	2244V1114 2244L1026
71	Piston - main diff. lock		All prior to 11/93 All after 11/93	1	2230N170 2230T1190
72	O-ring piston		All after 11/93 All prior to 11/93	1	5X1198 5X1153
73	Tube - air cylinder		All prior to 11/93	1	3196F32
73A	Air cylinder assembly - screw-in		All after 11/93	1	3261A1067
74	Gasket - air cylinder cover			1	2208H944
75	Capscrew - manual engaging			1	41X1333 41X1368
75A	O-ring - manual engaging capscrew			1	5X521
76	Cover - air cylinder		Used only on axles produced prior to 11/93	1	3266F1020
77	Plug - air cylinder cover			1	MS210016-1
78	Gasket - plug			1	2208L1000
79	Capscrew - air cylinder cover			4	41X1364
80	Washer - air cylinder cover			4	MWA506
81	Clutch collar			1	3107D1018
82	Shift fork	Not threaded Threaded	All after 11/93 All prior to 11/93	1	3296Z1170 3296W1167
83	Pin - shift fork	Old 3 piece design		2	43X1007
84	Shield - filter			1	3280Z8398
85	Plug - oil pressure relief valve	No longer required as of 5/97		1	1250N1080
86	Washer - plug			1	1229F4062
87	Spring - oil pressure relief valve			1	2258Z1118
88	Pressure relief valve - oil			1	2297U5273
90	O-ring, oil pump			1	5X1034
91	Oil pump assembly	Serviced as assembly only	Pump driven off splines on input shaft Pump driven off flats on input shaft	1	A3303P1030 KIT 2623
92	Washer - oil pump			6	1229E1889
93	Capscrew - oil pump			6	MS2080451
94	Oil filter			1	3280V8394
95	Adapter - oil filter			1	2297Z5278
96	Screen and plumb assy - oil filter			1	A2297D5334

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