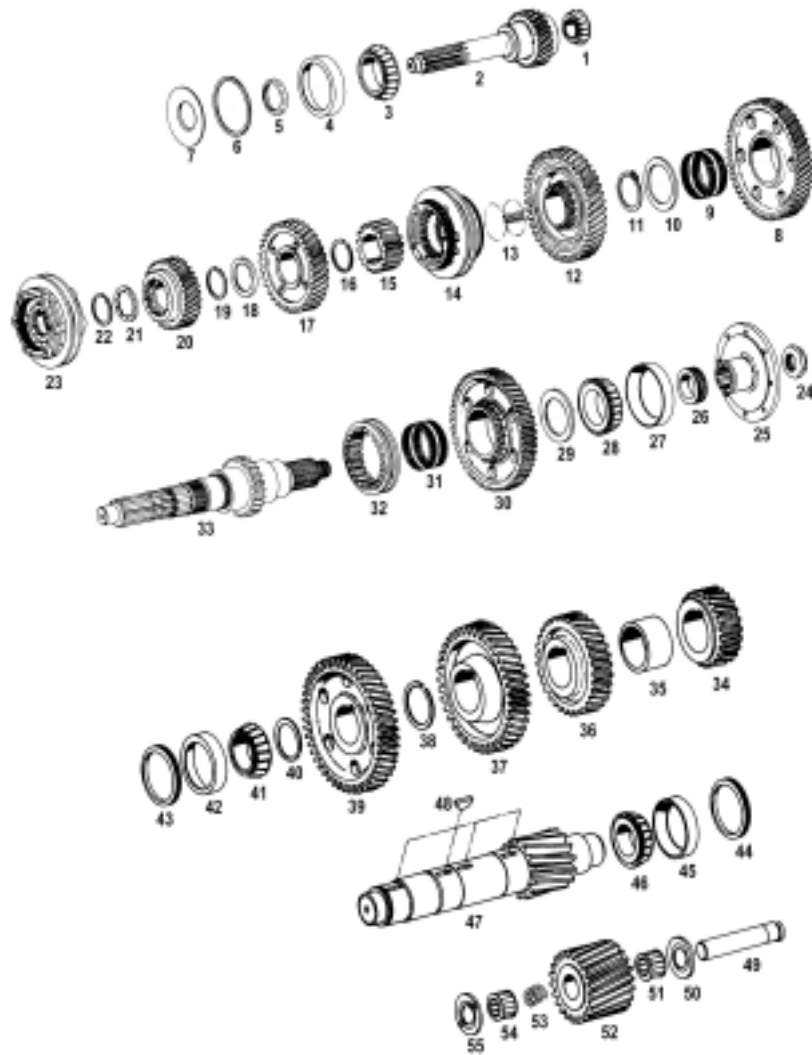


CM55



SPICER® CM55

FIGURE	DESCRIPTION	OEM NO.	WORLD AMERICAN #
1	BEARING	550931	2580T
2	MAIN DRIVE GEAR (23T) - 1.5" - FOR 5552	53-35-1	53-35-1
	MAIN DRIVE GEAR (24T) - 1.75" - FOR 5852	53-35-14	53-35-14
	MAIN DRIVE GEAR (24T) - 1.5" - FOR 5852	53-35-15	53-35-15-1XR
	MAIN DRIVE GEAR (24T) - 1.5" - FOR 5852	53-35-19	53-35-19-1XR
	MAIN DRIVE GEAR (23T) - 1.75" - FOR 5552	53-35-2	53-35-2-1XR
	MAIN DRIVE GEAR (24T) - 1.5" - FOR 5852	53-35-20	53-35-20-1X
	MAIN DRIVE GEAR (23T) - 1.75" - FOR 5552	53-35-3	53-35-3-1XR
	MAIN DRIVE GEAR (23T) - 1.5" - FOR 5552	53-35-9	53-35-1XR
3	BEARING	550930	550930
4	BEARING CUP	550929	550929
5	BAFFLE	47-468-2	47-468-2
6	SPACER / SHIM	47-228-2-2	47-228-2-2
7	BAFFLE	47-468-1	47-468-1
8	M/S 1ST GEAR (42T)	53-8-9	53-8-9R

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SPICER® CM55 (cont'd)

FIGURE	DESCRIPTION	OEM NO.	WORLD AMERICAN #
9	BEARING	550932	F81205
10	THRUST WASHER	330866	330866
11	SNAP RING	27-381-5	27-381-5
12	M/S 2ND GEAR (36T) 5552A, 5552D, 5852A B/S 2741653	53-8-10	53-8-10R
	M/S 2ND GEAR (36T) 5552A, 5552D, 5852A A/S 2741643	53-8-24	53-8-24
13	NEEDLE ROLLER KIT	59-482-1	59-482-1
14	3/4 SYNCHRONIZER (18T)	313459X	313459X
	2/3 SYNCHRONIZER (40T)	313536X	313536X
15	SYNCHRO HUB 2ND & 3RD	53-466-1	53-466-1
	SYNCHRO HUB 2ND & 3RD	59-466-3	59-466-3
16	SNAP RING	46-381-1	46-381-1
17	M/S 3RD GEAR (35T) 5552D, 5852A B/S 2741653	53-8-14	53-8-14
	M/S 3RD GEAR (37T) 5552A B/S 2741653	53-8-16	53-8-16
	M/S 3RD GEAR (38T) 5552C B/S 2741653	53-8-18	53-8-18
	M/S 3RD GEAR (35T) 5552D, 5852A A/S 2741653	53-8-26	53-8-26R
	M/S 3RD GEAR (37T) 5552A A/S 2741653	53-8-28	53-8-28R
18	THRUST WASHER	330818	330818
19	SNAP RING	53-381-2	53-381-2
20	M/S 4TH GEAR (27T) 5552D, 5852A	53-8-21	53-8-21
	M/S 4TH GEAR (29T) 5552A, 5552C	53-8-22	53-8-22
21	THRUST WASHER	1016W	1016W
22	SNAP RING	53-381-2	53-381-2
23	4/5 SYNCHRONIZER	313453X	313453XR
	4/5 SYNCHRONIZER	313535X	313535X
24	NUT (501200) - 222960	263-90	222960
27	BEARING CUP	550929	550929
28	BEARING	550930	550930
29	THRUST WASHER	330867	330867
30	M/S REVERSE GEAR (42T)	53-8-1	53-8-1R
31	BEARING	550932	F81205
32	CLUTCH COLLAR	47-465-1	47-465-1
33	MAIN SHAFT - 2.00" - 40 SPLINES	53-362-3	53-362-3R
34	C/S 2ND GEAR (18T) 5552B, C	53-196-1	53-196-1
	C/S 2ND GEAR (19T) 5552A, 5552D, 5852A	53-196-3	53-196-3R
35	BUSHING	46-37-5	46-37-5
36	C/S 3RD GEAR (32T) 5552A	46-196-13	46-196-13
	C/S 3RD GEAR (34T) 5552D, 5852A	46-196-17	46-196-17
	C/S 3RD GEAR (31T) 5552C	46-196-21	46-196-21
	C/S 3RD GEAR (30T) 5552B	46-196-29	46-196-29
37	C/S 4TH GEAR (39T) 5552B	46-196-35	46-196-35
	C/S 4TH GEAR (41T) 5552A, 5552C	46-196-38	46-196-38R
	C/S 4TH GEAR (43T) 5552D, 5852A	46-196-40	46-196-40R
38	SNAP RING	82-381-1	82-381-1
39	C/S DRIVE GEAR (47T) 5552A, 5552B, 5552C, 5552D	47-1-1	47-1-1R
	C/S DRIVE GEAR (45T) 5852A	47-1-3	47-1-3
40	SNAP RING	46-381-1	46-381-1
41	BEARING	550927	25584
42	BEARING CUP	550375	550375
43	SPACER	47-37-3	47-37-3
44	SHIM - .005" THICK	47-228-3	47-228-3
45	BEARING CUP	550375	550375
46	COUNTERSHAFT (12T)	550927	25584

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SPICER® CM55 (cont'd)

FIGURE	DESCRIPTION	OEM NO.	WORLD AMERICAN #
47	BEARING	53-30-3	53-30-3
48	C/S KEY	50008-37	SP50008-37
49	SHAFT	63-60-1	63-60-1
50	THRUST WASHER	974W	974W
51	BEARING	550886	550886
52	REVERSE IDLER GEAR	59-5-1	59-5-1
53	SPACER	97-37-1	97-37-1
54	BEARING	550886	550886
55	THRUST WASHER	974W	974W
N/A	BEARING KIT - 313400-45X	180	T180R
N/A	SPACER KIT	3123240-3X	3123240-3X
N/A	GASKET KIT - 312475-28X	312475-28X	312475-28X
N/A	SMALL PARTS KIT - 313024-13X	313024-13X	313024-13X
N/A	WASHER	53-205-1	53-205-1



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