

FULLER® 18 SPEED

FIG.	PART#	DESCRIPTION	RTLO-14718	RTLO-16718	RTLO-18718
1	212SLV	BEARING	X	X	X
2	16463	SPACER	X	X	X
3	14750	SNAP RING	X	X	X
4	4300238	GEAR MAIN DRIVE 52T	X	X	
4	4302662	GEAR MAIN DRIVE			X
5	INPUT SHAFTS (SEE PG. 331)				
6	16566	BUSHING	X	X	X
7	22026	SLIDING CLUTCH	X	X	X
8	4302398	WASHER	X	X	X
9	20450	SHIFT YOKE	X	X	X
10	20120	SHIFTING BLOCK	X	X	X
11	18928	YOKE BAR	X	X	
11	4302760	YOKE BAR			X
12	19063	SHIFTING BLOCK	X	X	X
13	4302393	GEAR 42T	X	X	
13	4302664	GEAR			X
14	4303603	WASHER	X	X	X
15	4302395	GEAR M/S 50T	X		
15	4302394	GEAR M/S 50T		X	
15	4302670	GEAR			X
16	16118	SLIDING CLUTCH	X	X	X
17	4300830	WASHER (BLUE)	X	X	X
17	4300382	WASHER (WHITE)	X	X	X
17	4300383	WASHER (GREEN)	X	X	X
17	4300384	WASHER (ORANGE)	X	X	X
17	4300385	WASHER (PURPLE)	X	X	X
17	4300386	WASHER (YELLOW)	X	X	X
17	4300387	WASHER (BLACK)	X	X	X
18	14749	SPACER	X	X	X
19	18922	SHIFT YOKE	X	X	X
20	18927	YOKE BAR	X	X	X
21	14658	SHIFTING BLOCK	X	X	X
22	X-14-1200	BALL	X	X	X
23	1634	PIN	X	X	X
24	21024	GEAR M/S 1ST SPEED 60T	X		

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18 SPEED (Cont'd)

FIG.	PART#	DESCRIPTION	RTLO-14718	RTLO-16718	RTLO-18718
24	4300240	GEAR M/S 60T		X	X
25	14750	SNAP RING	X	X	X
26	16754	GEAR M/S LOW 44T	X		
26	21502	GEAR M/S 44T		X	X
27	4302047	SPACER	X	X	X
28	16756	REVERSE GEAR M/S 46T	X	X	X
29	S-2562	MAIN SHAFT 17T	X	X	
30	S-2560	MAIN SHAFT			X
31	62504	PIN 3X16	X	X	X
32	4300120	KEY	X	X	X
33	X-7-1005	BOLT - 5/8"	X	X	X
34	19548	LOCKING DISK	X	X	X
35	62511	PIN	X	X	X
35	MS1309GEXR	BEARING	X	X	
36	BS500192S	BEARING			X
37	19198	SNAP RING	X	X	X
37	21018	GEAR C/S 66T	X	X	
38	4302666	GEAR			X
38	15953	GEAR C/S PTO 47T - LH PTO (LEFT)	X	X	X
39	20840	GEAR C/S PTO 45T - RH PTO (RIGHT)	X	X	X
39	4300191	GEAR C/S 73T	X	X	
40	4302668	GEAR C/S			X
40	21264	GEAR C/S 46T	X	X	
41	4300247	GEAR C/S			X
41	21025	GEAR C/S 1ST 39T	X		
42	4300241	GEAR C/S 39T		X	X
42	19549	COUNTERSHAFT 17T	X		
42	K-2953	COUNTERSHAFT KIT W/KEYS	X		
42	K-2937	COUNTERSHAFT KIT		X	
43	K-2947	COUNTERSHAFT KIT			X
44	19673	KEY	X	X	X
45	62511	PIN	X	X	X
46	X-6-E	KEY	X	X	X
46	MU1308TV	BEARING	X	X	

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18 SPEED (Cont'd)

FIG.	PART#	DESCRIPTION	RTLO-14718	RTLO-16718	RTLO-18718
46	4302712	BEARING		X	
47	14317	SNAP RING	X	X	
47	4302082	SNAP RING			X
48	X-1-1008	NUT	X	X	X
49	14283	WASHER	X	X	X
50	14282	WASHER - (OLD)	X	X	X
50	4302982	WASHER - (NEW)	X	X	X
51	FWA1830	BEARING	X	X	X
52	16757	REVERSE GEAR 27T	X	X	X
53	16405	REVERSE GEAR PIN	X	X	X
54	5202	PLUG	X	X	X
55	4302046	SPACER	X	X	X
56	5566503	BEARING	X	X	X
57	4300894	RETAINER RING	X	X	X
58	4300911	SPACER	X	X	X
59	K-2807	GEAR AUX. DRIVE	X		
59	4300901	WASHER	X	X	X
61	4301254	SNAP RING	X	X	X
62	4300907	SLIDING CLUTCH	X	X	X
63	A-6303	WELDED YOKE ASSY	X	X	X
64	14632	GASKET	X	X	X
65	21609	CYLINDER	X	X	X
66	21208	O-RING	X	X	X
67	13653	O-RING	X	X	X
68	4301964	PISTON	X	X	X
69	21209	O-RING	X	X	X
70	17073	GASKET	X	X	X
71	X-1-805	NUT	X	X	X
72	4300927	CYLINDER COVER	X	X	X
73	X-7-1007	BOLT	X	X	X
74	4301843	RETAINER	X	X	X
75	K-3122	GEAR	X	X	
75	4302659	GEAR			X
76	4300902	BEARING	X	X	X

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FIG.	PART#	DESCRIPTION	RTLO-14718	RTLO-16718	RTLO-18718
77	4301844	BEARING SLEEVE	X	X	X
78	4301846	SPACER	X	X	X
79	4301845	SNAP RING	X	X	X
80	14897	SPRING	X	X	X
81	A-4938	SYNCHRONIZER RING	X	X	X
82	4303386	SLIDING CLUTCH	X	X	X
83	A-4937	SYNCHRONIZER RING	X	X	X
84	A-6224	WELDED YOKE ASSY	X	X	X
85	14347	GASKET	X	X	X
86	4301847	CYLINDER	X	X	X
87	14765	O-RING	X	X	X
88	14341	PISTON	X	X	X
89	14345	O-RING	X	X	X
90	14344	O-RING	X	X	X
91	X-1-1010	NUT	X	X	X
92	14349	GASKET	X	X	X
93	19690	CYLINDER COVER	X	X	X
94	4301851	BEARING	X	X	X
95	K-3221	AUX. COUNTERSHAFT ASSY	X		
95	K-3220	AUX. COUNTERSHAFT ASSY		X	X
96	4300897	WASHER	X	X	X
97	4300904	MAIN SHAFT	X	X	X
98	4301842	WASHER	X	X	X
99	4301794	GEAR M/S	X		
99	4301795	GEAR M/S 52T		X	X
100	4300912	SPACER	X	X	X
101	21356	BEARING	X	X	X
102	20191	SPACER	X	X	X
103	22254	NUT	X	X	X
104	14335	GASKET	X	X	X
105	4300915	REAR COVER	X	X	X
106	21364	GASKET	X	X	X
107	4300186	GASKET	X	X	X
108	4300925	COVER	X	X	X
109	16131	REVERSE YOKE	X	X	X

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FIG.	PART#	DESCRIPTION	RTLO-14718	RTLO-16718	RTLO-18718
110	18926	YOKE BAR	×	×	×
111	10019	PIN	×	×	×
112	6392	SPRING	×	×	×
113	8968	PLUG	×	×	×
114	19974	INSERT VALVE	×	×	×
115	15719	PLUG	×	×	×
116	K-1946	SYNCHRONIZER KIT	×	×	×
117	S-1219	YOKE ASSY	×	×	×
118	K-1947	SYNCHRO KIT W/SLIDING CLUTCH (OLD)	×	×	×
118	K-1948	SYNCHRO KIT W/SLIDING CLUTCH (NEW)	×	×	×

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